

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In the application of:	)	
Manfred Blumberg, et al.	)	Examiner: Luu T. Pham
	)	
Title: METHOD AND DEVICE FOR	)	Art Unit: 2437
PREVENTING A CONTROL	)	
ERROR OF A MACHINE TOOL	)	
	)	Confirmation No.: 3660
Serial No.: 10/575,524	)	
	)	
National Stage Entry of	)	
Int'l Appln. No.: PCT/EP2003/011569	)	
Int'l Filing Date: 17 October 2003	)	
	)	
Filed On: April 12, 2006	)	Our Docket No. 7701-0002WOUS

*Hartford, Connecticut, December 16, 2010*

Mail Stop AMENDMENT  
Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

SECOND SUPPLEMENTAL AMENDMENT AND RESPONSE

S I R:

In response to the Final Office Action dated March 11, 2010 and in addition to the Supplemental Amendment and Response filed on September 3, 2010, which was filed with a Request for Continued Examination, please amend the above-identified patent application as follows:

**Amendments to the Claims** begin on page 2; and  
**Remarks** begin on page 5.